

**Technical details:**

- solid TC spiral with 140° V-point
- shank with clamping flat and length adjusting screw

Application:

- for drilling through holes (on nesting machines) and blind holes in wooden - and plastic materials
- for use on CNC machines and on throughfeed drilling machines

Workpiece materials:

- HPL (TRESPA®, laminate, RESOPAL®)
- laminated chipboard and MDF
- multiplex
- solid wood

Accessories: Length adjusting screw	Part-No.	
M 5 x 8	39075-0-05080-R	●
M 5 x 17 mm for quick change adaptor	39075-0-05017-R	●

Dowel Drills - solid TC**Dowel Drills - solid TC Z2**

D [mm]	L ₂ [mm]	L ₄ [mm]	L ₁ [mm]	S [mm]	Part-No.	
3	20	0,5	57,5	10	30559-6-03020-L	●
3	20	0,5	57,5	10	30559-6-03020-R	●
4	23	0,7	57,5	10	30559-6-04023-L	●
4	23	0,7	57,5	10	30559-6-04023-R	●
5	23	0,9	57,5	10	30559-6-05023-L	●
5	23	0,9	57,5	10	30559-6-05023-R	●
6	25	1,1	57,5	10	30559-6-06025-L	●
6	25	1,1	57,5	10	30559-6-06025-R	●
8	25	1,5	57,5	10	30559-6-08025-L	●
8	25	1,5	57,5	10	30559-6-08025-R	●
10	25	1,8	57,5	10	30559-6-10025-L	●
10	25	1,8	57,5	10	30559-6-10025-R	●
3	22	0,5	70	10	30559-6-03022-L	●
3	22	0,5	70	10	30559-6-03022-R	●
4	28	0,7	70	10	30559-6-04028-L	●
4	28	0,7	70	10	30559-6-04028-R	●
5	36	0,9	70	10	30559-6-05036-L	●
5	36	0,9	70	10	30559-6-05036-R	●
6	38	1,1	70	10	30559-6-06038-L	●
6	38	1,1	70	10	30559-6-06038-R	●
8	38	1,5	70	10	30559-6-08038-L	●
8	38	1,5	70	10	30559-6-08038-R	●
10	38	1,8	70	10	30559-6-10038-L	●
10	38	1,8	70	10	30559-6-10038-R	●

● Popular size, ex stock ○ While stocks last